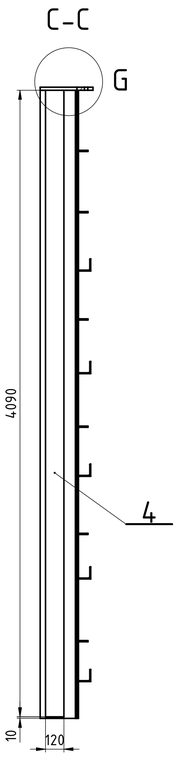

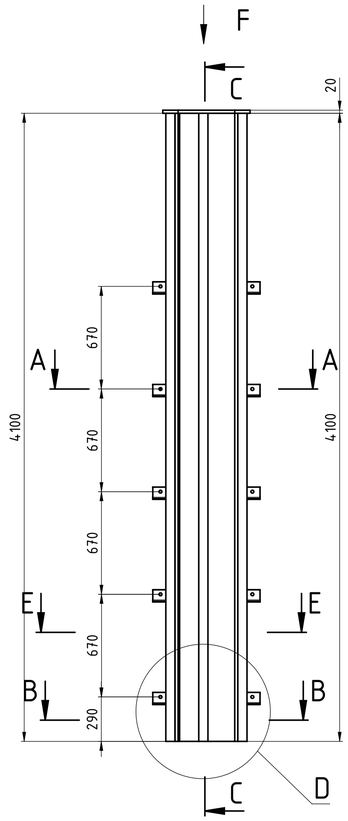

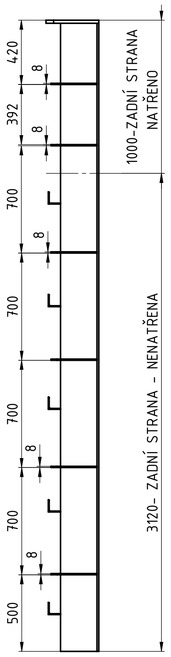

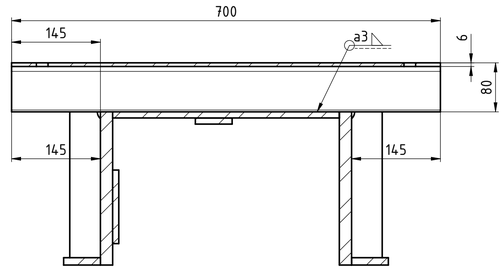

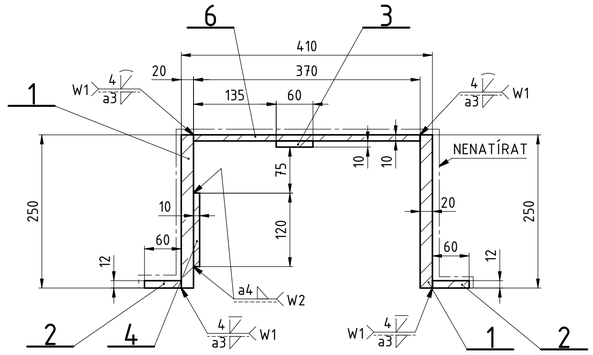

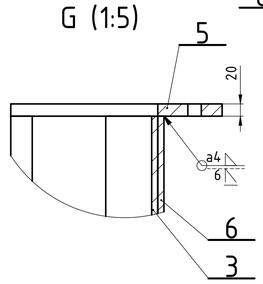

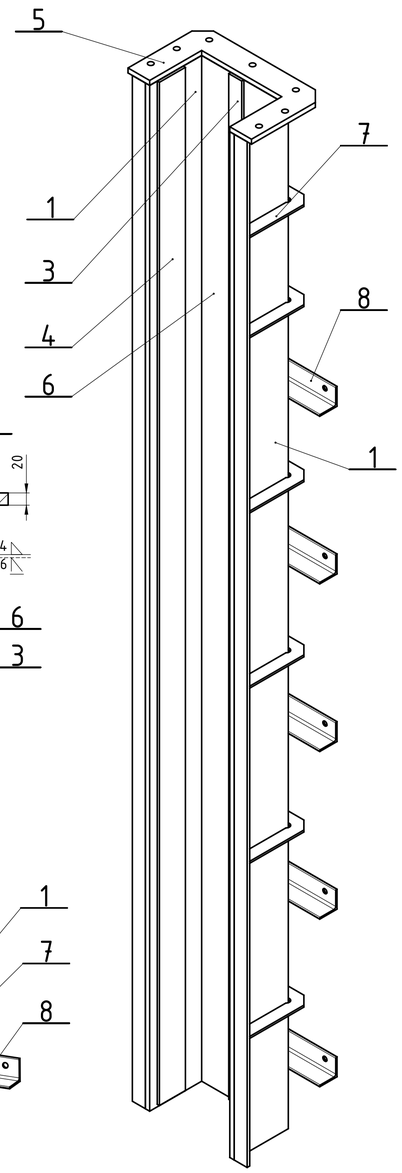

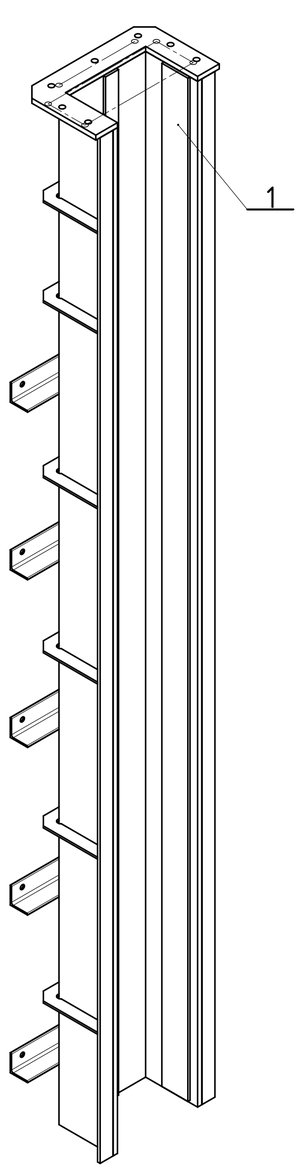

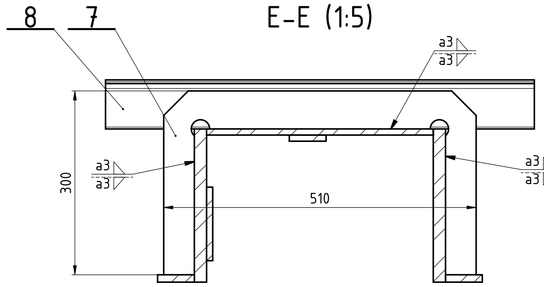

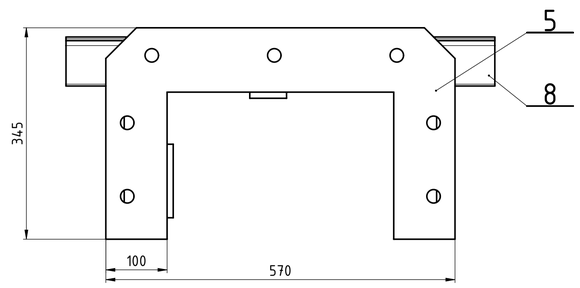

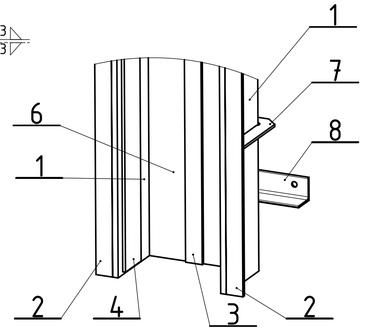

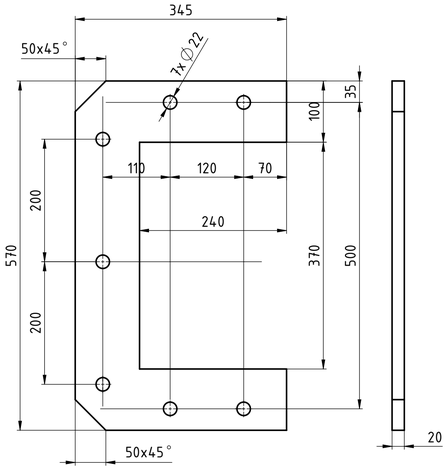

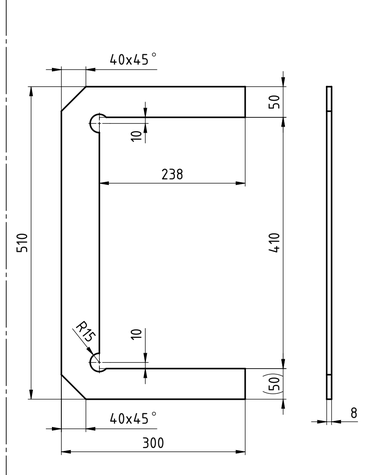

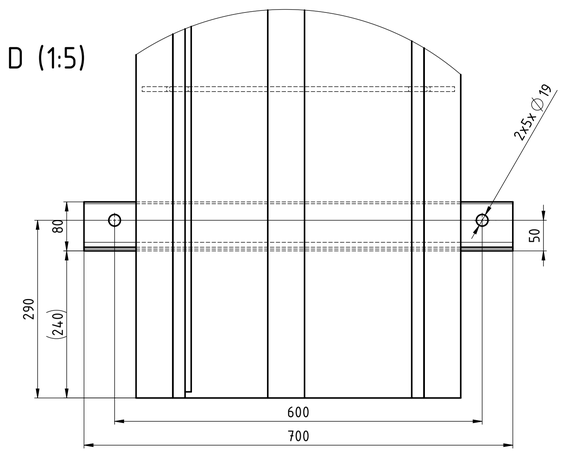

POZOR
CELKEM NA JEDNO STAVIDLO 2 KUSY, KTERÉ JSOU PROTI SOBĚ ZRCADLOVĚ VYROBENÉ
- 1KUS / LEVÉ PROVEDENÍ
- 1KUS / PRAVÉ PROVEDENÍ

NÁTĚRY W1 - 4m2 / NEREZOVÉ PLOCHY A PLOCHY V BETONU NENATÍRAT

PŘEDPIS PODMÍNEK SVAŘOVÁNÍ PRO VÝROBCE / REQUIEREMENTS OF WELDING FOR MANUFACTURER			
SVAR ČÍSLO: / WELD NO.:			W2
STUPEŇ JAKOSTI / QUALITY LEVELS	EN ISO 5817	C	C
TOLERANCE ROZMĚRŮ / TOLERANCES OF DIMENSIONS	EN ISO 13920	BF	BF
POSTUP SVAŘOVÁNÍ WPS / WELDING PROCEDURE SPECIFICATION	EN ISO 15609	YES	YES
KVALIFIKACE SVÁŘEČŮ / QUALIFICATION OF WELDERS	EN 287-1	YES	YES
METODA SVAŘOVÁNÍ / WELDING METHOD	EN ISO 4063	135	135
PŘÍDAVNÝ MATERIÁL / FILLER METAL		AWS A-5.18 ER 70S-6	AWS A-5.18 ER 309 LSi
PLYN / GAS SHIELDING	EN ISO 14175	M21	M13
MOŘENÍ A PASIVACE / PICKING AND PASSIVATION OF WELDS	-	-	-
NDT CHECKS VT	EN 970	100%	100%
NDT CHECKS PT	ASME,Section VIII,Div.1,App.8	-	-
NDT CHECKS MT	ASME,Section VIII,Div.1,App.6	-	-
NDT CHECKS UT	ASME,Section VIII,Div.1,App.12	-	-
NDT CHECKS RT	ASME,Section VIII,Div.1,App.(W1),(W2)	-	-
NDT CHECKS JINÉ / OTHER	-	-	-
TEPELNÉ ZPRACOVÁNÍ / HEAT TREATMENT		NO	
SCHVÁLIL HSI: / APPROVED BY:			

POS	DIMENSION ROZMĚR	STANDARD NORMA	MATERIAL	WEIGHT HMOTNOST	DRAWING NUMBER ČÍSLO VÝKRESU	PCS KS
1	PLO 250x20-4100	EN 10 058	S 235 JR	159.90		2
2	PLO 60x12 - 4100	EN 10 058	S 235 JR	23.03		2
3	PLO 60x10 - 4100	DIN 1017	1.4301	19.19		1
4	PLO 120x10 - 4090	DIN 1017	1.4301	38.28		1
5	P 20 - 345x570	EN 10 029	S 355 J2	16.02		1
6	P 10 - 370x4100	EN 10 029	S 235 JR	118.33		1
7	P 8 - 300x510	EN 10 029	S 235JR	3.31		6
8	L 80x80x6-700	EN 10 056	S 235 JR	5.07		5

				PROJECTION PROMÍTÁNÍ	CHAMFER/HRANY ⌊-0,3 ⌊+0,3	SURFACE/POVRCH
				SCALE MĚŘÍTKO 1:20		
INDEX	REVISION DESCRIPTION POPIS REVIZE	DATE DATUM	AUTHOR PODPIS			
DRAWN KRESLIL	Kovařík Pavel	TECHNOLOGIST TECHNOLOG				
APPROVED SCHVÁLIL		DATE DATUM	17.07.2023			
NOTE POZNÁMKA		WEIGHT HMOTNOST	602.89 [kg]	GEOMETRIC PŘESNOST	ISO 2768-mK	WELDINGS SVARY ČSN EN ISO 13920-BF
PROJECT PROJEKT	SKALSKÝ POTOK	SIMILAR DRAWING PODOBNÝ VÝKRES		TOLERANCES TOLEROVÁNÍ	ISO 8015	PROTECTION CHRÁNĚNÍ ISO 16016
TITLE/NÁZEV	BOČNÍ VEDENÍ			DWG. NO./ČÍSLO VÝKRESU	175-010202	SHEET/LIST 1/1 FORMAT A1